

Work Order ID 53122

October 23, 2009 12:40:47 PM



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Item ID: D412-761-043

Accept



Setup Start



Revision ID: D

Stop



Item Name: Modified Latch Mechanism, LH

Start Date: 10/23/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/30/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-043 CHG001

35

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/10/20 *[Signature]*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) Scribble

[Signature]

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Item ID: D412-761-043

Accept



Setup Start



Revision ID: D

Stop



Item Name: Modified Latch Mechanism, LH

Start Date: 10/23/09 Start Qty: 1.00



Cust Item ID:

Required Date: 10/30/09 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-761-043 Location: <u>PPS 3161</u> PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PC 9/11/26 (1)

PS-10-28
MF 09-10-27

Picklist Print

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Work Order ID: 53122

Parent Item: D412-761-043RevD

Parent Item Name: Modified Latch Mechanism, LH


Start Date: 10/23/09

Required Date: 10/30/09

Comments:


Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3589-041RevB  LATCH ASSEMBLY		Manufactured	No			110	Each	4.0000	1.0000			


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
45995	4	

45995 SP

D3589-047RevB  FWD GUIDE		Manufactured	No			110	Each	4.0000	1.0000			
---	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
45996	4	

45996 SP

D3589-049RevB  Aft Guide		Manufactured	No			110	Each	4.0000	1.0000			
---	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4	
45997	4	

45997 SP 9/10/09 (12)

Picklist Print

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Work Order ID: 53122

Parent Item: D412-761-043RevD

Parent Item Name: Modified Latch Mechanism, LH



Start Date: 10/23/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS16997-22 		Purchased	No			110	Each	46.0000	2.0000			
SCREW												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 46

102569 46

AN960JD6L

Purchased

No

110

Each

1,397.000

2.0000

Washer

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 1397

5519 1397

M 102569 SY

M 5519 9/10/26 5/10

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Shop Packet Print

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Picklist Print

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Work Order ID: 53122



Parent Item: D412-761-043RevD



Parent Item Name: Modified Latch Mechanism, LH

Start Date: 10/23/09

Required Date: 10/30/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L06 		Purchased	No			110	Each	421.0000	2.0000			
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	421	
110123	11	
110731	14	
111548	1	
112243	95	
112369	100	
112433	100	
112465	100	

112243

9/10/26 ASD

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
		1			D3702-1	FORWARD DOUBLER
		1			D3703-1	AFT DOUBLER
		1			D3703-3	AFT CORNER DOUBLER
		1			D3703-5	AFT CAP
		1			D3704-1	ESCUTCHEON
		1			D3704-3	ESCUTCHEON
		1			D3708-1	ANGLE
		1			D3708-3	ANGLE
		1			D3709-1	ANGLE
		1			D3709-3	ANGLE
		1			D3802-1-135	SEAL
		1			DT9458	CUTTING TEMPLATE
		26			AN3-7A	BOLT
		52			AN960JD10	WASHER
		26			MS21042L3	NUT
		1			MS24694-C5	SCREW (OR MS24694-S5)
		1			MS24694-C13	SCREW (OR MS24694-S13)
			1		D3705-041	INSTRUMENT PANEL ASSEMBLY
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
			1		MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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